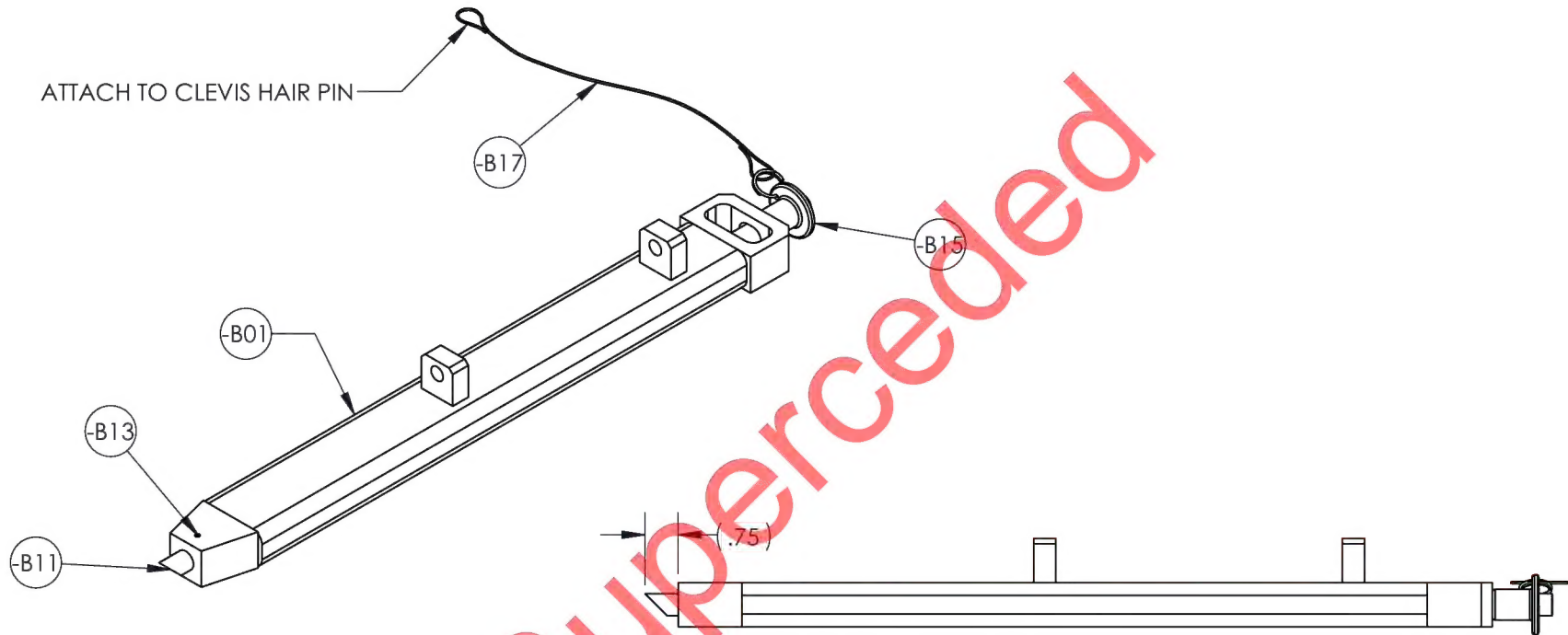


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		SEPERATED OUT FROM KIT	3/10/2011	JAG	
1	15-0110	-B01 CH'D FINISH WAS FORREST T-5920 S9 YELLOW RIBBON IS POWDER COAT YELLOW FED #13538. -B03 ADDED 16X CORNER RELIEFS OK. -B11 CH'D MATERIAL WAS STEEL GR8 PLAIN IS 4140/4142. ADDED HEAT TREAT RC 36-40, ADDED YELLOW ZINC PLATE FINISH. -B13 CH'D DESCRIPTION WAS ROLL PIN IS SPRING PIN.	5/18/2015	RJC	JAG



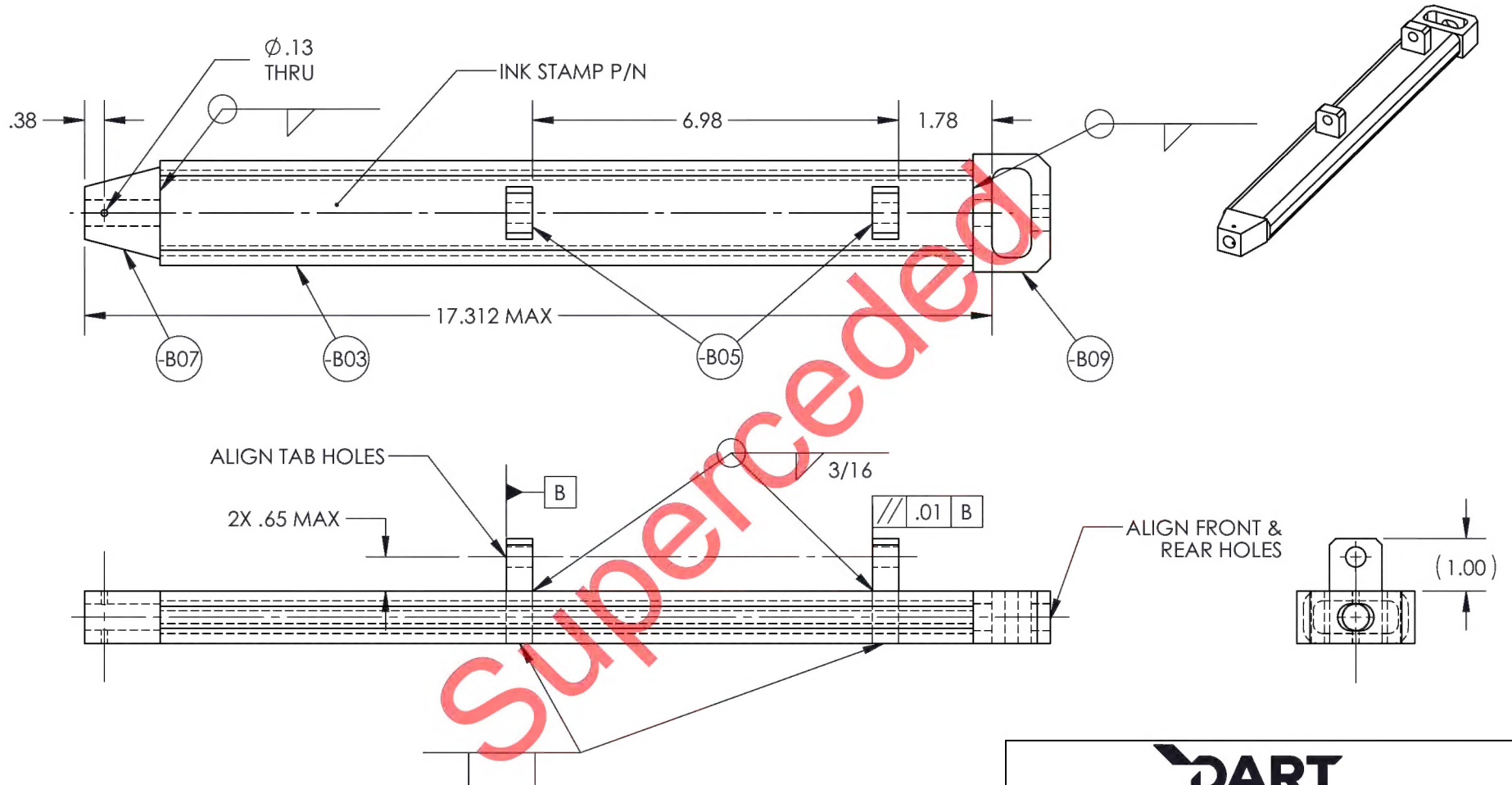
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-B01	2	WELDMENT			2
	1		-B03		TUBE	1018		3
	2		-B05		TAB	1018		4
	1		-B07		FRONT	1018		5
	1		-B09		BACK	1018		6
			-B11	1	LATCH PIN	4140/4142	1/2-13 X 4-1/2 (MCMaster-CARR #91257A730) MODIFIED	7
		B/O	-B13	1	SPRING PIN	STEEL, PLAIN	Ø1/8 X 1 (MCMaster-CARR #98296A883)	1
		B/O	-B15	1	BALL LOCK PIN	S.S.	Ø1/2 X 1-1/2 (MCMaster-CARR #90985A411)	1
		B/O	-B17	1	LANYARD, LOOP TO LOOP	STEEL, COATED	Ø3/64 x 12 (MCMaster-CARR #90312A28 COATED)	1
	ASSY -B01							

DART AEROSPACE	
TITLE SKID TUBE ATTACHMENT	
DWG NO. RB072610-H-B	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: PERRITT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 206L, 407, & 427
SCALE 1:4	DATE 3/9/2011
SHEET 1 OF 7	

UNDER REVIEW
ECR: HB ECN20-52

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0110	-B01 CH'D FINISH WAS FORREST T-5920 S9 YELLOW RIBBON IS POWDER COAT YELLOW FED #13538.	5/18/2015	RJC	JAG



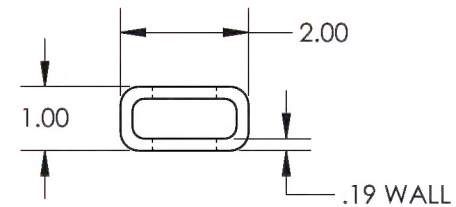
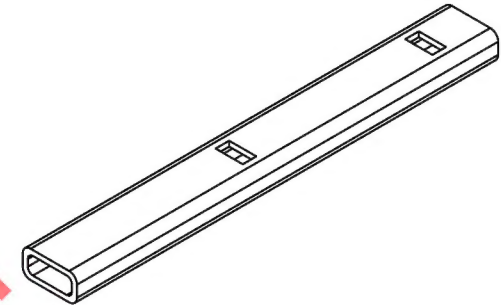
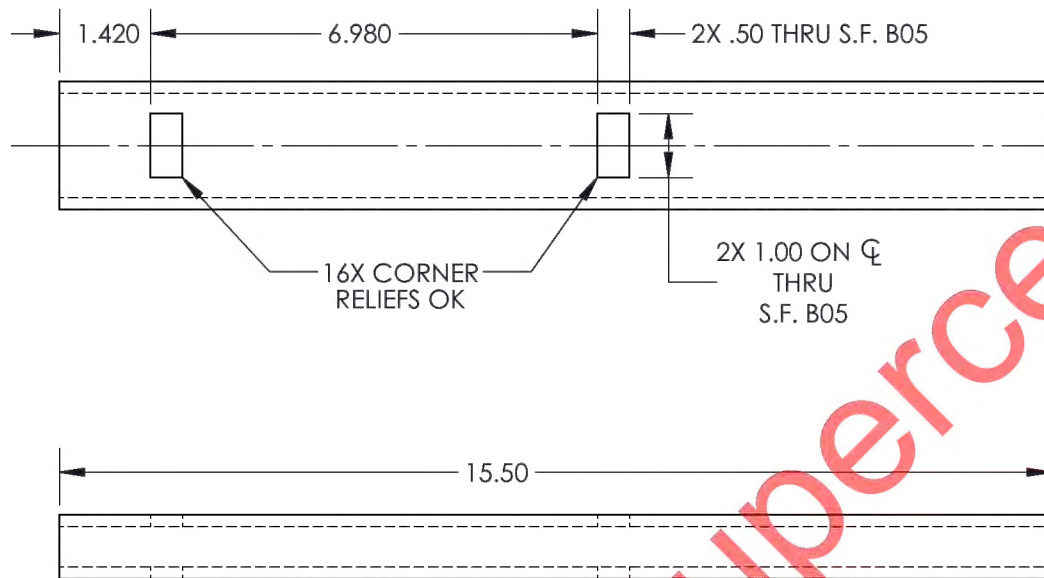
-B01
WELDMENT

DART AEROSPACE	
TITLE SKID TUBE ATTACHMENT	
DWG NO. RB072610-H-B01	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm .005$.XX $\pm .01$.X $\pm .1$ FRACTIONS $\pm 1/8$ ANGLES $\pm 5^\circ$	DRAWN BY: PERRITT APPROVED: <i>D Weil</i> HEAT TREAT FINISH POWDER COAT YELLOW SPEC FED #13538 USED ON MODEL BELL 206L, 407, & 427
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:3	DATE 3/9/2011
SHEET 2 OF 7	

UNDER REVIEW
ECR: HB ECN20-52

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0110	-B03 ADDED 16X CORNER RELIEFS OK.	5/18/2015	RJC	JAG



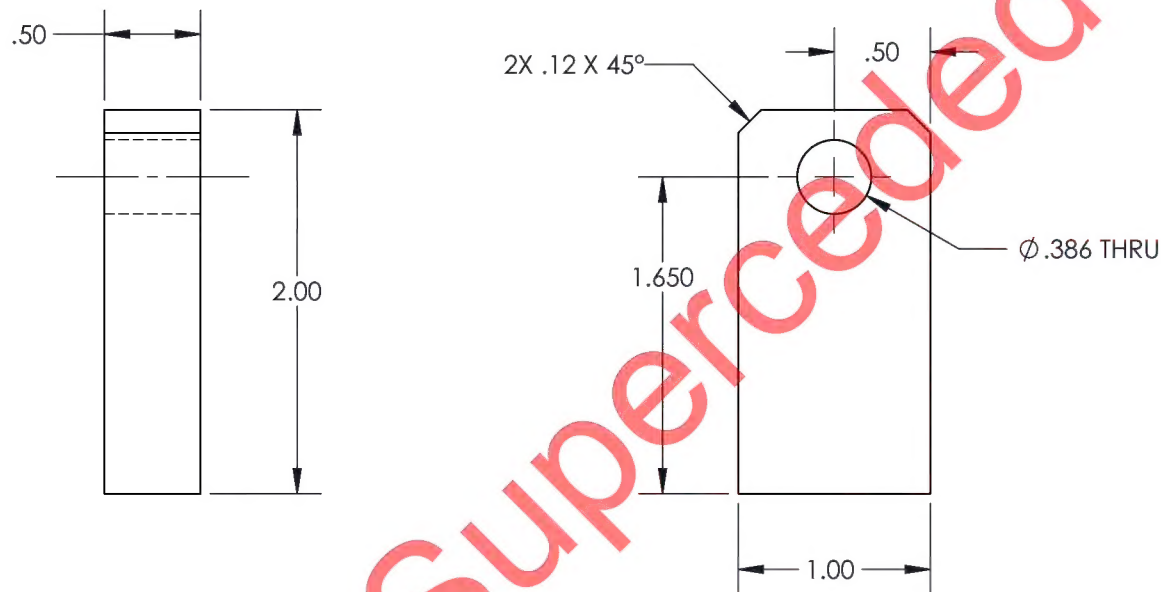
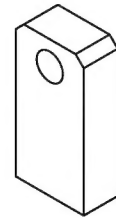
(-B03)
TUBE

DART AEROSPACE	
TITLE SKID TUBE ATTACHMENT	
DWG NO. RB072610-H-B03	REV 1
MAT'L 1018	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX \pm .005	HEAT TREAT
.XX \pm .01	FINISH SEE B01
.X \pm .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206L, 407, & 427
SCALE 1:3	DATE 3/9/2011
SHEET 3 OF 7	

UNDER REVIEW
ECR: HB ECN20-52

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



(-B05)

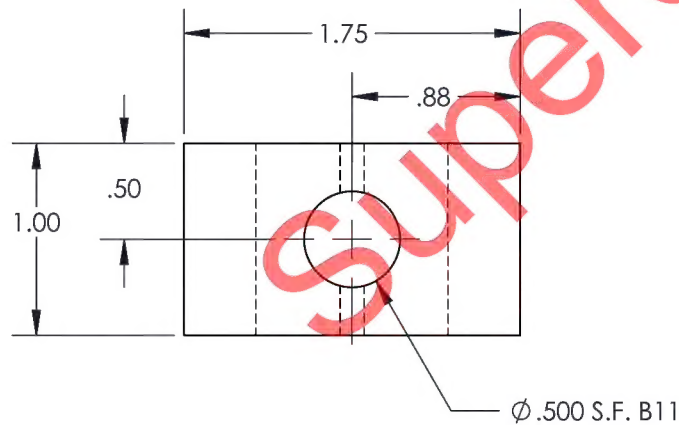
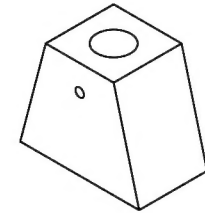
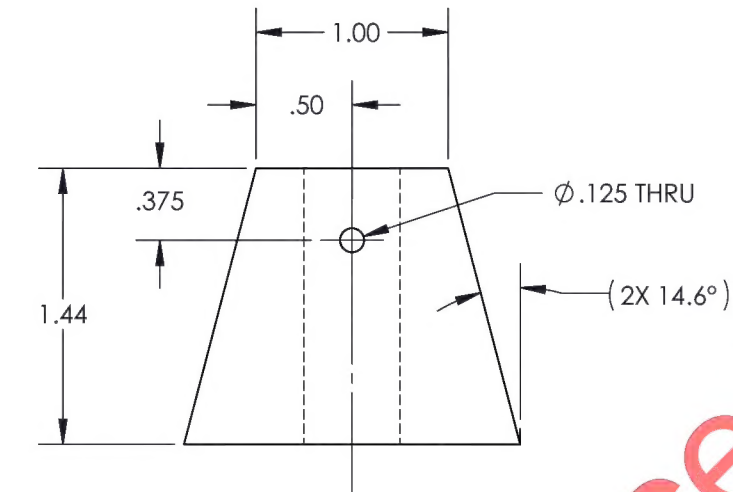
TAB

DART AEROSPACE	
TITLE SKID TUBE ATTACHMENT	
DWG NO. RB072610-H-B05	REV 1
MAT'L 1018	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE B01
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 206L, 407, & 427
SCALE 1:1	DATE 3/9/2011
SHEET 4 OF 7	

UNDER REVIEW
ECR: HB ECN20-52

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED




(-B07)

FRONT

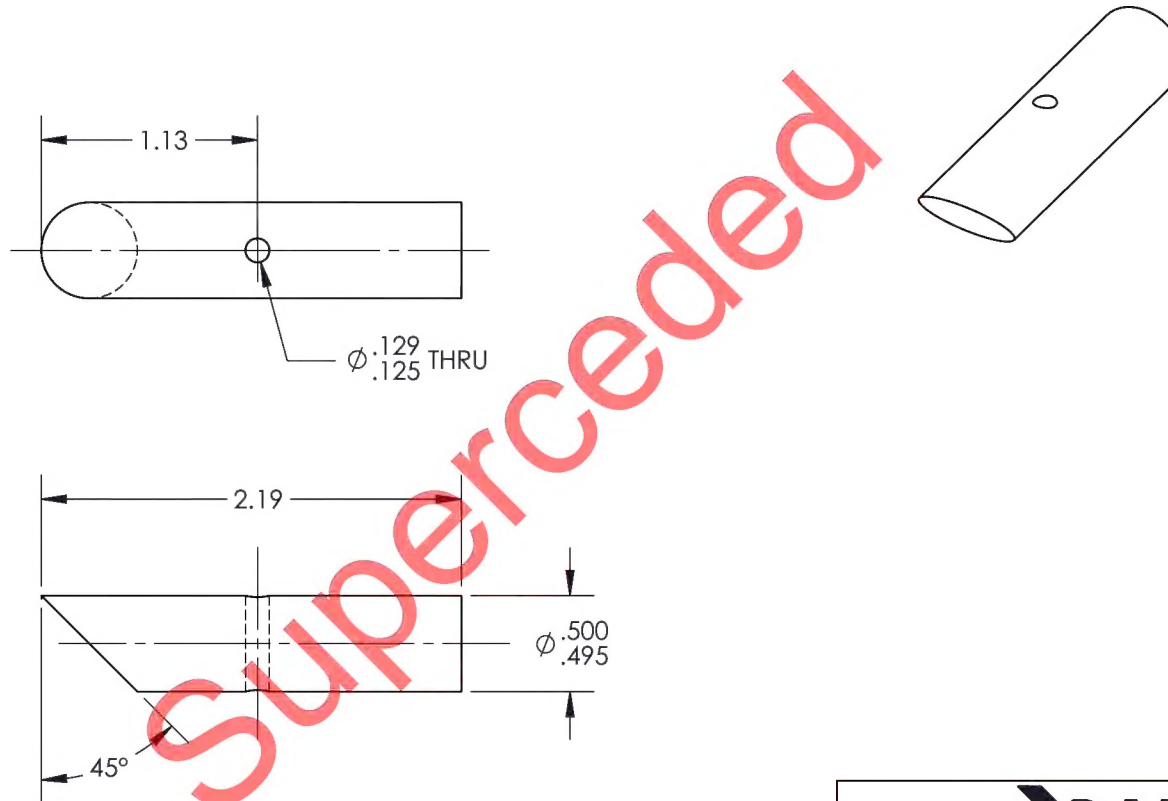
DART AEROSPACE	
TITLE SKID TUBE ATTACHMENT	
DWG NO. RB072610-H-B07	REV 1
MAT'L 1018	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH SEE B01
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206L, 407, & 427
SCALE 1:1	DATE 3/9/2011
SHEET 5 OF 7	

UNDER REVIEW
ECR: HB ECN20-52

			
TITLE			
SKID TUBE ATTACHMENT			
DWG NO.			REV
RB072610-H-B09			1
MAT'L 1018		DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weill</i>	
.XXX ± .005 FRACTIONS ± 1/8		HEAT TREAT	
.XX ± .01 ANGLES ± .5°		FINISH SEE -B01	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		BELL 206L, 407, & 427	
SCALE	1:1	DATE	3/10/2011
		SHEET 6 OF 7	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0110	-B11 CH'D MATERIAL WAS STEEL GR8 PLAIN IS 4140/4142, ADDED HEAT TREAT RC 36-40, ADDED YELLOW ZINC PLATE FINISH.	5/18/2015	RJC	JAG



(B11)

LATCH PIN

DART AEROSPACE	
TITLE SKID TUBE ATTACHMENT	
DWG NO. RB072610-H-B11	REV 1
MAT'L 4140/4142	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>P. Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT RC 36-40
.XX ± .01 ANGLES ± 5°	FINISH YELLOW ZINC
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206L, 407, & 427
SCALE 1:1	DATE 3/10/2011 SHEET 7 OF 7

UNDER REVIEW
ECR: HB ECN20-52